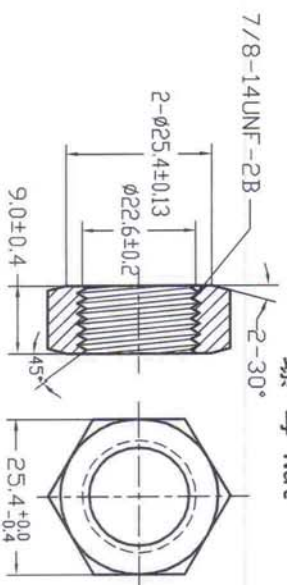
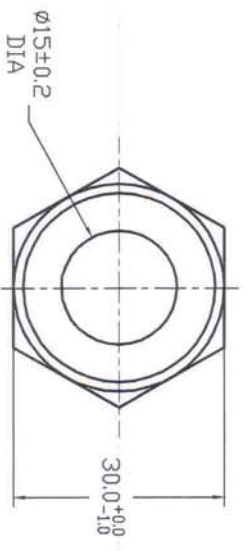
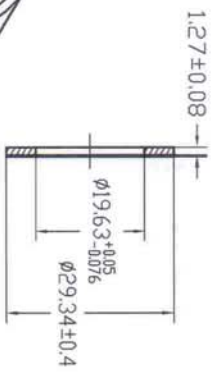
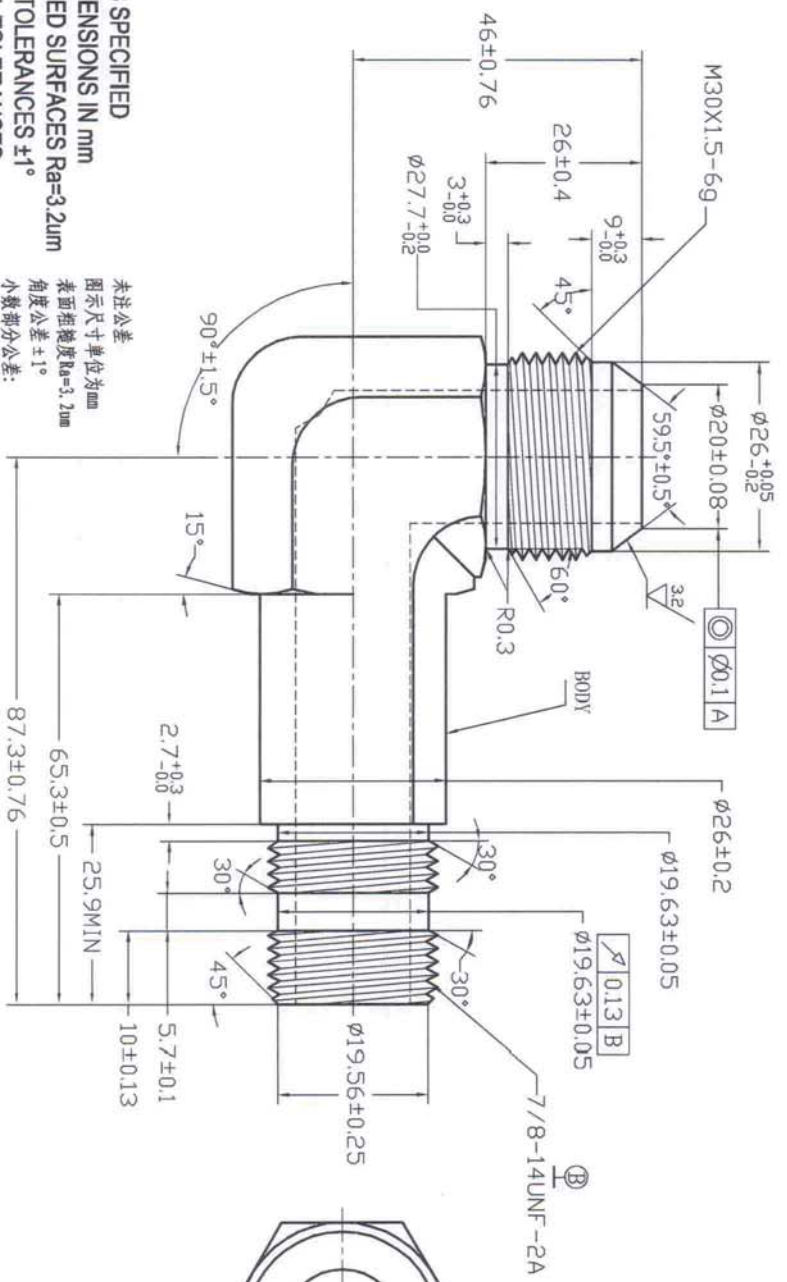


REV	DATE	REVISION DETAILS	APPD
更改号	日期	更改内容	审核/批准
A	Det.21.2013	Change dia 15 ± 0.13 to dia 15 ± 0.20 Change 60° to 45° to 59.5° ± 0.5 Add dimension 65.3 ± 0.5 Delete dimension 22(REF)	Zhangjian



螺母 Nut



垫片 Washer

UNLESS SPECIFIED
ALL DIMENSIONS IN mm
MACHINED SURFACES Ra=3.2um
ANGLE TOLERANCES ±1°
DECIMAL TOLERANCES:
X: ±0.5
XX: ±0.25
XXX: ±0.127

未注公差
图示尺寸单位为mm
表面粗糙度Ra=3.2um
角度公差±1°
小数部分公差:

X: ±0.5
XX: ±0.25
XXX: ±0.127

MATERIAL Chinese steel 45

FINISH Remove all sharp edges, burrs, slivers and swarf, break all edges 0.127-0.254mm. 去除所有毛刺, 铁屑等残留物, 破边倒钝0.127-0.254mm.
ZINC PLATED WITH TRIVALENT CHROMATE AND NO RED CORROSION IN 96 HOURS SALT SPRAY TEST. 镀三价铬钝, 银白色, 96小时盐雾试验无红斑.

HANGZHOU HI-TECH INDUSTRY IMP. & EXP. CORP.	
PART No 零件名	6801-M30-10NWOL

SCALE: NTS	APPD: Zhangjian 批准	DRN: Tangdailin 制图
DATE: 21/10/13	CHK: Lijunbiao 审核	2013.09.18